

order a fabric layer, a compressive layer and a surface printing layer, with said sheet-like blanket being bonded to an outer surface of said seamless sleeve.

9. The cylindrical printing blanket according to Claim 8, wherein said sheet-like blanket is bonded to said seamless sleeve by means of a thread layer spirally wound on an adhesive elastomer layer.

10. The cylindrical printing blanket according to Claim 9, wherein said thread is spirally wound on said sleeve mounted on a cylinder, said cylinder having a diameter of from 0.05 to 1.0% smaller than the diameter of a printing press cylinder upon which said printing blanket is to be mounted, with the diameter of said sleeve being equal to or slightly smaller than the diameter of said cylinder.

11. The cylinder printing blanket according to Claim 8, wherein said sheet-like blanket on said sleeve has a seam which is sealed to prevent liquid from permeating therethrough.

A!
(continued)

12. The cylinder printing blanket according to Claim 11,
wherein said seam is sealed by applying a cover thereover.

13. The cylindrical printing blanket according to Claim 11,
wherein said seam is sealed by filling same with an elastomer.

a! *Sub D2* *(concluded)* 14. The cylinder printing blanket according to Claim 8,
which is filled with a compressive elastomer.

D 15. The cylindrical printing blanket according to claim 8,
wherein a fabric layer is provided between said compressive
layer and said surface printing layer.

B 16. A process for manufacturing a cylindrical printing
blanket, which comprises the steps of (1) preparing an elongated
sheet-like blanket having a fabric layer, a compressive layer
and a surface printing layer, (2) cutting said sheet-like
blanket into predetermined size, and (3) bonding said cut
blanket onto an outer surface of a seamless sleeve. -